

UNIVERSAL ADHESIVE

1 – DESCRIPTION

Universal Adhesive is a fast curing, high strength adhesive based on chloroprene rubber.

2 – PROPERTIES

- Rapid Curing
- Provides flexible bond
- Good frost resistance
- Moisture resistant

3 - APPLICATIONS

It is mainly used in upholstering, shoe and textile industry for bonding of the most common materials such as;

- Rubber
- Fabric
- Leather
- Artificial Leather
- Cork
- Metal
- Chipboard etc. To itself or to several other substrates

4 - INSTRUCTIONS

The substrates must be dry, clean, and free of dust and grease. The application temperature must be between +5°C and +35°C. Apply adhesive to both surfaces to be bonded. Before joining the parts allow solvents to evaporate for 15-30 minutes. Then press the parts together. If required provide support during setting.

5- PACKAGING

Product	Volume	Package
Universal Adhesive	50gr	24
Universal Adhesive	500gr	24

6- STORAGE AND SHELF LIFE

- 12 months in unopened original packaging when stored between +5°C and +25°C

7- SAFETY

Flammable. Contains solvents. Do not inhale vapors. Use only in a well-ventilated areas. Keep away from sources of ignition. Keep out of reach of children.

8- TECHNICAL PROPERTIES

Basis	: Chloroprene Rubber	
Curing Mechanism	: Physical Drying	
Tack-Free	: 10 ± 5 min.	(ASTM C679)
Density	: 0.85 ± 0.05 gr/cm ³	(ASTM D1875)
Viscosity	: 1700 ± 100 Cps	(ASTM D1084)
Temperature Resistance	: -20°C to +70 °C	
Application Temperature	: +5 °C to +35 °C	